



MODEL:BD-1220 BD-1230 BD-1340

BD 系列台式车床

BD SERIES BENCH LATHE

主要特点

- 床身采用超音频淬火，寿命长，床身导轨周边磨削，精度高
- 可卸马鞍
- 光杆与丝杆互锁
- 动平衡主轴
- 主轴箱齿轮精密磨削，噪音低
- 尾架锁紧方式采用偏心轮机构
- 有丝杆、车头、刀架防护装置，符合“CE”要求
- 有纵向挡块装置

FEATURES

- Guide-way super audio frequency quenched and ground, featured with long life and high Accuracy.
- Removable gap.
- Feed rod and lead screw interlocked.
- Dynamically balanced main spindle.
- Headstock gears ground with low noise.
- Tailstock locked by eccentric wheel.
- Lead screw, headstock, and tool-post of all with protection system, conform to "CE" Standard.
- Equipped with longitudinal stop.





MACHINE TOOL

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参数 Item	型号 Model	BD-1220	BD-1230	BD-1340
CAPACITIES 加工能力	床身上最大回转直径 Max. swing over bed	304mm(12")	304mm(12")	330mm(13")
	横滑板上最大回转直径 Max. swing over cross slide	170mm(6 3/4")	170mm(6 3/4")	204mm(8")
	马鞍上最大回转直径 Max. swing over gap	430mm(17")	430mm(17")	464mm(18 1/4")
	中心距 Center distance	500mm(20")	750mm(30")	1000mm(40")
	横滑板行程 Cross slide travel	184mm(7 1/4")		
	床身宽度 Bed width	186mm(7 1/3")		
SPINDLE 主轴	主轴孔径 Spindle hole	φ40mm(1 1/2")		
	主轴端部尺寸 Spindle nose	ISO-B5		
	主轴内孔锥度 Spindle taper	Morse NO. 5		
	主轴转速范围 (9级) Spindle speeds(Number)	60-2000rpm(9Steps)		
FEEDS 进给	公制螺纹范围 (20种) Metric threads range (Kinds)	0.25-9mm(20Kinds)		
	英制螺纹范围 (33种) Inch threads range (Kinds)	4-72Inch(33Kinds)		
	模数制螺纹范围 (12种) Module threads range(Kinds)	0.25-3.5mm (12Kinds)		
	径节制螺纹范围 (30种) Diametral threads range(Kinds)	8-144D.P(30Kinds)		
TAILSTOCK 尾架	尾架套筒直径 Dia.of tailstock sleeve	φ40mm(1 1/2")		
	尾架套筒锥度 Taper of tailstock sleeve	Morse NO. 3		
	尾架套筒行程 Travel of tailstock sleeve	115mm		
主电机 MAIN MOTOR		1.1KW/1.5KW		
净重/毛重 (公斤) NET WEIGHT/GROSS WEIGHT		480/580kgs	520/620kgs	650/750kgs
包装尺寸 (长×宽×高) 2台 PACKING SIZE (L×B×H) 2SETS		140×115×167cm	165×115×167cm	190×115×167cm

标准附件 STANDARD ACCESSORIES

1. 三爪卡盘 3-jaw chuck 160mm	5. 中心架 Steady rest
2. 顶尖及顶尖套 Center & center sleeve	6. 跟刀架 Follower rest
3. 全套扳手 Wrenches	7. 拔盘 Driving plate
4. 油枪 Oil gun	8. 操作手册 Operation manual

特殊附件 OPTIONAL ACCESSORIES

1. 四爪卡盘 4-jaw chuck 200mm	4. 纵向碰停 Longitudinal automatic trip
2. 花盘 Face plate	5. 活顶尖 Live center
3. 乱扣盘 Thread dial	

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